



## CHEMISTRY INTERNSHIP INFOGRAPHICS

SSCA: Bachelor of Science (Chemistry)

SSCC: Bachelor of Science (Industrial Chemistry)

2 0 2

# INFOGRAPHICS SSCA & SSCC 2 0 2 0



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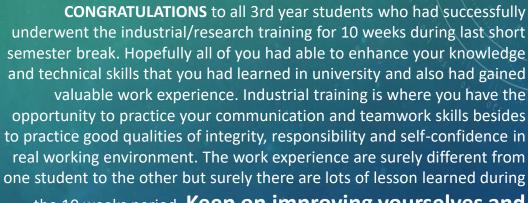
The End 083

### Preface

After our first ever success in publishing Chemistry Internship Infographics for the last three consecutive years (2017, 2018 & 2019), this year, we are once again carrying on this soon-to-be tradition. Why are we doing this? Well, in today's working world, there is a mismatch between the demand and supply of graduates, with employers reporting that graduates lack the requisite knowledge, skills and attitudes. As we enter the 4<sup>th</sup> Industrial Revolution, it gets tougher and tougher to resolve this mismatch as technological disruptions are constantly reshaping job markets and altering the types of careers. In line with that, UTM is preparing the students to navigate this uncertain future, which not only requires instilling them with transferrable skills and sound ethical foundations, but also the resilience and enterprising spirit to forge new opportunities for themselves and the others.

For ease of reference, this is the compilation of the Infographics prepared by the final year students of SSCA and SSCC, whom recently just completed their Industrial & Research Training during the short semester of 2020.

## Foreword by the Director, Dept. of Chemistry



the 10 weeks period. Keep on improving yourselves and never give up. Hold to the positive thought and attitudes!!! Always ask what and how I can contribute. May you all be successful in your study and self-development.

Associate Professor Dr. Shajarahtunnur Jamil
Director, Department of Chemistry

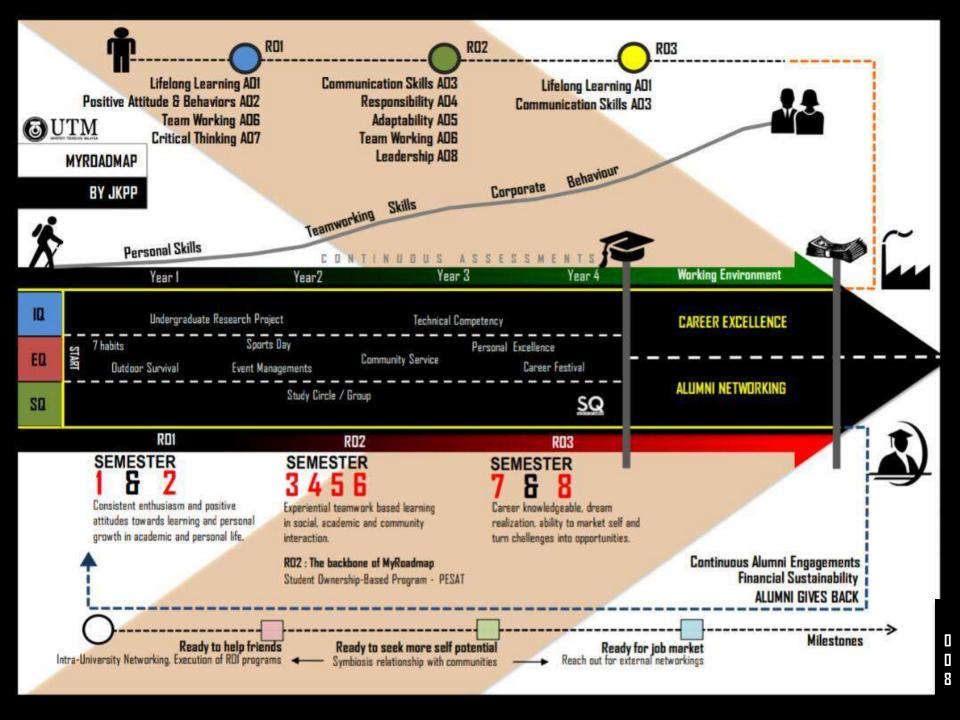


### JKPP

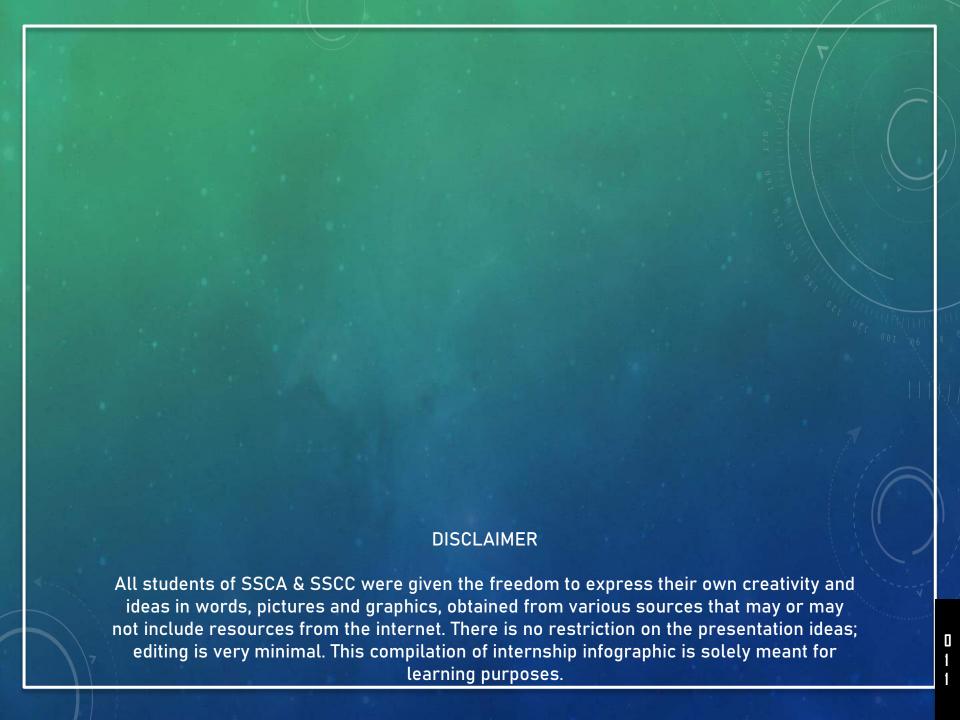
We wish to produce graduates with relevant disciplinary knowledge and skills, ethics and morals, as well as the appropriate behaviours, mind sets, cultural and civilizational literacy, to advance them to a higher level of personal well-being. Our chemistry graduates will be ready and willing to contribute to the betterment of the family, society, nation, and global community. Such holistic, entrepreneurial, and balanced graduates are a natural extension of achieving the goal of the Malaysian basic education system, which is to ultimately develop values-driven Malaysians.



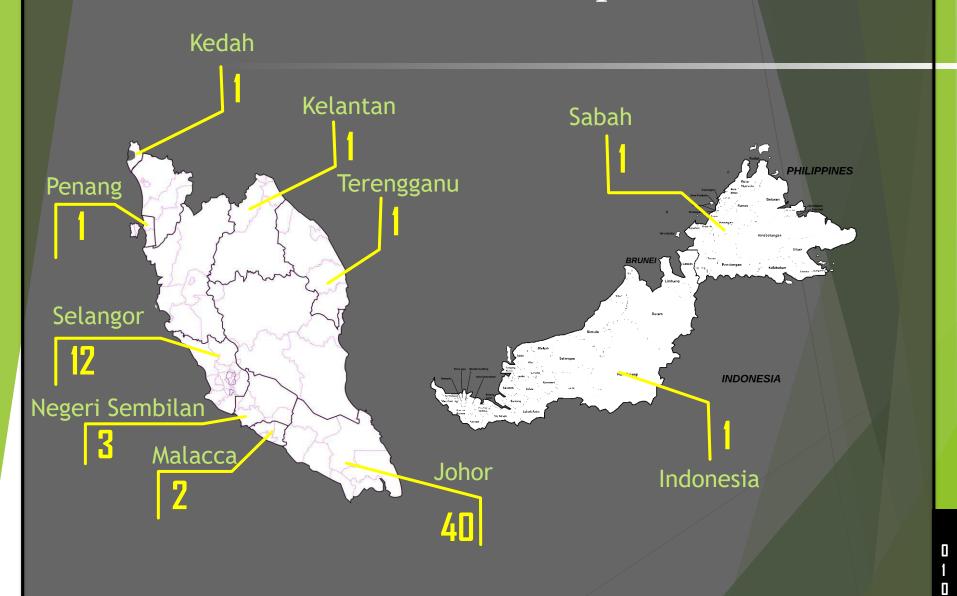
Jawatankuasa Pembangunan Pelajar (JKPP) invites all SSCA & SSCC students to join MY ROADMAP®







### Distribution of Internship Locations





## KEDA

 Nur Syazana Amira Bint i Zaki Af andi 3 SSCC A17SC0167

success.

### COMPANY BACKGROUNE

Established in 1991, SM Biomed is a joint venture

company pioneering the manufacture of API

(active pharmaceutical ingredients) products in

Malaysia. Company has grown several folds as a market leader in the manufacture of macrolide antibiotics. Quality in the products & excellent service to our clients has been the essence of our



SM BI OMED

Lot 90, Sungai Petani Industrial Estate ,Sungai Petani, 08000 Kedah, Malaysia +604-441 1801

### 5 INSTRUMENT USED

- HPLC
- GC
- · Karl Fischer Autotritrator
- pH meter
- FTIR
- UV-Visible
- PSD

### 2 AWARDS

Export Excellence Award : Year 2000 Ministry of international Trade and Industry, Malaysia

Asia Pacific Entrepreneur Excellence Award Excellence Product: Year 2012

### **3** JOB SCOPE & EXPEDIENCES

- I am working under Analytical Research & Development Department (ARD)
- Involves in pre-formulation, stability and degradation studies on APIs and other drugs, and preparation of technical dossiers for registration.
- Preparation of complete specifications for raw materials, APIs, finished products, intermediates, excipients, as well as coordination with research and development team.
- · Instrument calibrations as per cGLP.
- · Complete documentation as per cGLP.
- Testing related compound by using HPLC and GC



### 4 LESSON GAINED

- · Communication Skill
- · Laboratory Skill
- Time Management
- Adaptability











MENTOR

ATHIRAH ROSLI



INDUSTRY SUPERVISOR DR. HIREMATH C.V



FACLITY
SUPERMSOR
DR. CHE ROZID MAMAT



## PENANG

### SSCU 3905 INDUSTRIAL TRAINING BY KHANSA BINTI THABIT (A 17SC0060)



### PERBADANAN BEKALAN AIR PULAU PINANG

### ADDRESS:

Level 33, Menara Komtar, Jalan Penang, Georgetown, 10000 Pulau Pinang,





### ABOUT PBAPP

A STATE OWNED COMPANY WHICH RESPONSIBLE FOR WATER SUPPLY SERVICES IN PENANG.



### JOB SCOPE

INTERNAL AUDIT VERIFICATION HIRARC REVIEWING HIRARC DOCUMENTATION CUSTOMER COMPLAINT DOCUMENTATION WATER TREATMENT PLANT SITE VISIT FIRE EVACUATION DRILL TRAINING CHLORINE LEAKAGE TRAINING CHEMICAL SPILLAGE TRAINING CIDB GREEN CARD RENEWAL DOCUMENTATION



### **EXPERIENCE**

### **EXPERIENCES**

VISITED 6 OUT OF 10 WTP IN PENANG VISITED ALL DAMS IN PENANG TRAINING ON FIRE EVACUATION DRILL, CHLORINE LEAKAGE AND CHEMICAL SPILLAGE LEARNED ALL THE CERTIFICATION USED IN PBAPP OBSERVE HOW INTERNAL AUDIT ARE CONDUCTED



### **SUPERVISORS**

INDUSTRIAL SUPERVISOR IR ASILA BINTI KU ISHAK

FACULTY SUPERVISOR DR ROHULHAYAT BIN ADNAN





### SELANGOR

### About Me

Look Li Mon A175C0072 3SSCC, Bachelor of Science in Industrial Chemistry Trainee in Compounding Department 10018131

### **About Supervisor**

Industrial Supervisor: Ms. Norhazila bt. Mat Yasin

Mr. Mohamad Azri bin Roslin

Mr. Chia Yong Jun

Faculty Supervisor: Dr. Che Rozid Mamat

### **About Factory**

Lot 4981&4982, Jalan Dahlia, Kawasan Perindustrian, Meru Timur, 41050 Klang, Selangor Darul Ehsan. +603-7890 3332

### Instrumentation

Contact Angle Machine Particle Size Machine partica •

### **Projects**

Project 1: Project 2: Study the Coagulant New Wetting Agents in Coagulant Hand Dip Obj: To study Obj: To investigate the formulation the wettability of the benefits of installing wetting agents. of coagulant.

Project 3: Compare the Recycle Coagulant between F29 and F32 Obj: To determine the filter system.

Project 4: Study the cleaning efficiency by using different type of alkaline Obj: To study the cleaning efficiency of different types of alkaline used on the former pieces.

### **Priceless Experience**

- Enhance communication skills
- Experience work culture
- · Work as a team, not a superman
- Improve laboratory skills
- Multitasking
- Be honest

### Special Tasks

- Compare acid, alkaline and silicone with production line for every 2 hours
- Do visual and separation test for online coagulant tanks and dipping tanks everyday
- Do contact angle test and particle size test for coagulant in 17 production lines
- Measure TSC (Total Solid Content) for every chemicals in coagulant
- Do powder level test on different production lines





### INDUSTRIAL TRAINING

- NAME: Muhammad Haziq Bin Istamam
- PROGRAMME: 3SSCCCOURSE: SSCU 3905
- UNIVERSITY SUPERVISOR: Prof. Madya. Dr. Shajarahtunnur Binti Jamil
- INDUSTRY SUPERVISOR : Nasuha Binti Ibrahim





### FA HERBS SDN BHD

- Established on 1996
- FOUNDER: Madam Fauziah Binti Ahmad
  Fadzil, Madam Faridah Binti Ahmad Fadzil, Mr
  Faisal Bin Ahmad Fadzil
- ADDRESS: Fa Herbs Sdn Bhd, No 3, Jalan Bukit Badong 1, Taman Industri Bukit Badong, 45620 Ijok, Selangor
- company overview: Industry for manufacturing and re-packing of bar/liquid soap, capsulation, food supplement including powder sachet, aromatherapy, personal hygiene & toiletries product, hand sanitizer and pre & post-natal care
- vision: To produce the best quality product with the best possible price for clients
- MISSION: To improve product quality and ensure sustained satisfaction to all customers and employees

### Making of sample

Sample of product for example body wash, shampoo, hair conditioner, facial wash or cleanser, hand sanitizer, facial and body moisturizer, body scrub, serum and facial toner.

### PROCEDURE:

- Product that have RO water/Distilled water as base need to be heated on hotplate until certain temperature.
- Added thickeners agent and humectant and continued under intensive stirring until a homogeneous gel is formed.
- 3) Added surfactant, emulsifiers or emollients substance into the warm mixture.
- Added essential oil or perfume at low temperature to avoid breaking of the bond.

### PH LEVEL TESTING

Important steps in the production of cosmetics. All of the products need to follow the pH specification and have a range of acceptable pH value to prevent the product give negative effect to the consumer and environment. The pH adjusting agent will be added to adjust the pH value.

### **VISCOSITY TESTING**

Viscometer as the device. There are 4 size of spindles which are size 61,62,63, and 64. Each spindle have their own type of products. Knowing the viscosity of a semi-finished product helps to reduce costs and organize the production process efficiently.



### SIRIM QAS INTERNATIONAL SDN. BHD.

Building 16, Complex 1, Persiaran Dato' Menteri Section 2, P.O. Box 7035 40700 Shah Alam, Selangor

Tel: 603-5544 6400 Email: cserviceqas@sirim.my



### **PROJECT**

- Determination of alcohol contain in hand sanitizer
- ❖ Determination of toluene contain in laminate.
- ❖ Verification of glassware

### SUPERVISOR DETAIL

Faculty: Dr Fazira Ilyana Binti Abdul Razak Industry: En Wan Muhamad Afeeq Afnani bin Wan Ali

### LESSON LEARN

- Teamworking
- > Communication
- > Adaptability
- Punctuality
- Disipline
- > Leadership

### **BENEFITS**

- Flexible work time
- Provide allowance
- Work environment are comfortable

### **DOCUMENTATION**

- Density worksheet
- Heavy Metal contain worksheet
- Uncertainty Glassware for Water Lab

### INSTRUMENTS



Gas Chromatography (GC)



High Performance Liquid Chromatography (HPLC)



Inductive Couple Plasma (ICP)



pH meter



UV/VIS Spectrophotometer



Turbidmeter



Potentiometric
Automatic Titrator

### **WORKING HOUR**

Monday – Friday 8.00am – 5.00pm

MUHAMMAD ILHAM BIN ZULKIFLI A17SC0099 3SSCC



### JABATAN KIMIA MALAYSIA





### Introduction

Address: Jabatan Kimia Malaysia, Jalan Sultan, Pjs 52, 46661 Petaling Jaya, Selangor Tel: 03-7985 3000





Extraction of Protein from Honey Sample





HONEY SAMPLING

I experience to collect kelulut honey at Bagan Lalang, Sepang







### Project

- Extraction of Vanillin Crystals from Natural Vanilla and Commercial Vanilla Products
   Leated Volatile
- Determination of selected Volatile
   Organic Compounds (VOCs) in Urine
   by using Static Headspace Sampling
   with GC-MS/MS

### Instrument



GC-MS/MS







### **TOP GLOVE CORPORATI**

TOP QUALITY, TOP EFFICIENCY







LINES





COUNTRIES OF

85.5B **GLOVES PER ANNUM** 

### PROFILE

Established in 1991 and headquartered in Malaysia, Top Glove Corporation Bhd is the world's largest manufacturer of gloves. Started as a local business enterprise with 1 factory and 1 glove production line, and expanded to the world market share for rubber gloves.



### **PRODUCTS**

Other than producing gloves, in Top Glove Corporation Bhd also produced face masks, sexual welness, dental cares, exercise band that being exported to over 2,000 customers in 195

### INTERNSHIP JOURNEY

### FACTORY 21



21st factory built under TG Corp. Bhd. F21 produced household gloves which are NR and NBR type of gloves.



### POSITION

Self reported as a Trainee of Research and Development (R&D) department under F21 Operation staff

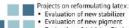
### JOB SCOPE



To conduct a study on latex compound and gloves based on its objective:

- · Improve gloves quality Reduce manufacturing cost
- Troubleshoot quality issues

### PROJECTS



- Evaluation of new pigment Evaluation of Addition Binder
- for NBR latex



1. Compound sets of latex based on adjusted formulation.

- produce glove sample. 3. Conduct test on latex and gloves to measure its chemical
- 4. Conclude the finding of studies.

### Evaluation of new stabilizer



. Study of 2 Alternative Rubber

### **PROCESS**



- and mechanical properties.

### INSTRUMENTATION

- Latex parameter testing:
- pH meter
- Viscometer
- Zetasizer
- · Optical Tensiometer
- Glove parameter test · Tensile machine
- · Thickness gauge
- · Olfactometer
- · Grip tester

### **ACHIEVEMENT**



. One of my studied project has been approved to be run on production lines and no quality issues occurs during mass trial run conducted.

Be able to completed all 5 projects within internship period.

### BENEFITS



- Accommodation provided. Services provided: Gym,
- Dental Clinic, TGGD Medical · Allowance: RM1200

### · Gain a lot of new experiences.

### SKILLS GAINED

- . Job functionality and be able to understand the job scopes.
- Able to work under pressure with load works and deadlines.
- Time management and punctuality.
- Solving problem and critical thinking.
- · Improved communication skill with worker, staff and suppliers.
- Improved report writing skills.
- Improved skills on using Microsoft Excel for compiling data.
- Encourage me to work with more honesty and integrity.

PREPARED BY: NURSYAHADAH BINTI MD SALLEK A175C0180

Go to https://www.topglove.com/ for more infos!

TOP GLOVE SDN. 8HD (F21)
LOT 4089, JALAN BUNGA RAYA, 6TH MILES,
OFF MERU,41030 KLANG, SELANGOR

**3-3392 5900** 

- FACULTY SV:
- INDUSTRY SV:
  MS. NURUL INEZ NATASHA SHAMSUL ARIFFIN

### TOP GLOVE

### TOP QUALITY, TOP EFFICIENCY



Acid Sensor Validation

- Consist of 3 types of validation, Installation (IQ), Operational (OQ) & Performance (PQ).
- •IQ was done by the supplier for 2 days by installing and calibrating the sensor
- •OQ was done by QA department for 2 days by creating different concentration of acid sample and testing it.
- •PQ was done by QA department for 14 days by testing the concentration of acid in tank and comparing wth the sensor reading

Glove Tensile Strength & Elonagtion

- •3 different type of standards (ASTM, EN & ISO).
- •Cut the glove samples according to the required standard using pressure cutter and one set of sample is placed in 70°C oven for 7 days (after aging).
- Before aging sample are tested first by clamping the sample onto the tensile machine and result will be displayed on the computer once the sample tear off.
- ASTM (elongation & tensile strength), EN (force to break) & ISO (force to break & elongation)

Electro Water Tight Test

- •Place 10 glove samples on each of the mandrels on the electro water tight test machine and tie it with the condom beading
- •Lower the gloves in the salt solution and if there is any pinhole present, the computer will display it in terms of mV.
- •50 mV and lower indicates that the glove does not have any pinhole while 51 mV to 10,000 mV indicates that the glove does have pinhole on it.

Alkaline Sensor Validation

- Same step as the acid sensor validation.
- •IQ was done by the supplier for 2 days by installing and calibrating the sensor.
- •However, this sensor is newly installed sensor in Block B so, after the IQ stage, extra testing and calibration are carried out in-house.
- Testing was carried out by QA department until the sensor stabilize and could give a proper reading of alkaline concentration in tank 1&2.

Internship Training Info Graphic:

Name: Ashwin A/L Boopathy

Year/Programme: 3 SSCC

Course: SSCU 3905

University Supervisor: Prof. Dr. Madzlan Aziz

Industrial Supervisor: Puan Lailah Syukriah Ismail & Latasha Choy Xin-yi

### **Company Profile:**

- 1. Top Glove is established on 1991 and headquartered in Malaysia
- 2. Currently, the leading manufacturer of gloves around the world with 26% of market share.
- 3. The founder of the company, Tan Sri Dr Lim Wee Chai, is currently the chairman of Top Glove Sdn. Bhd.
- 4. Top Glove currently have 46 factories with 724 production lines.
- 5. Have more than 2,000 customers worldwide and 195 countries of export.

Top Glove Vision: To be your world class partner in gloves and healthcare product

Top Glove Mission: Ensuring safe human protection globally

JOB SCOPES



### **BACKGROUND**

The world's largest manufacturer of gloves, with manufacturing spanning across Malaysia, China and Thailand.

### TOP GLOVE PRODUCT







### F20BC PRODUCT (Chemicals)

- Antioxidant
- ☐ Zinc Oxide
- Titanium Dioxide
- Sulphur
- ☐ Zinc Diethyl Dithiocarbamate (ZDEC)
- Zinc Dibuthyl Dithiocarbamate (ZDBC)
- Binder
- ☐ Filler
- Stabilizer
- ☐ Anti-tack Agent
- ☐ Composite
- ☐ Pigment



- Assist in updating mixing paper from previous day into mixing calendar
- Assist in printing mixing paper for day shift and night shift
- Assist in checking adjustment paper from QA and arrange worker to do adjustment of the chemicals
- Assist in daily housekeeping checklist around factory 20BC
- Assist in additional responsibility as instructed by supervisor



### **EXPERIENCES**

- ☐ Learn on how production works
- Learn to differentiate chemicals based on appearance, colour and smells
- ☐ Improve communication skills
- Use viscometer, particle size analyzer and pH analyzer to test specs of chemicals
- Learn to adjust chemicals that did not meet QA standards
- Learn to use Microsoft Excel to generate data

♥ TOP GLOVE CHEMICALS SDN BHD LOT 4988, JALAN BUNGA RAYA, 6<sup>TH</sup> MILES, OFF JALAN MERU 41050 KLANG, SELANGOR, MALAYSIA \$\cdot\ +603-33924211

+6018-2235538

WAN NOOR AZITA AINI WAN SALLEH 3SSCC INDUSTRIAL SUPERVISOR: PN NOR NADIAH AHMAD HAMIDI

FACULTY SUPERVISOR: DR SUSILAWATI TOEMEN

### TOP GLOVE

TOP QUALITY, TOP EFFICIENCY

### Wong Keh Li 3 SSCC

Faculty Supervisor: Dr. Nursyafreena Attan Industrial Supervisor: Mr. Ong Chee Sian



Lab Scale Study



Mass Scale Study (latex dipping tank) in line

Skills development: Problem Solving, Laboratory skills, Communication skill

### **Experiences/ Knowledge Gained**

Designation: Trainee, Manufacturing F19 Top Glove Sdn Bhd

### On Job Training

- Know the roles and significances of each department in the factory
- Know about the employee's (staff and workers) daily tasks
- Factory tour (production process)

### Research study (Projects)

- Project 1 : Changing
  Glove Weight
  (product change)
- Project 2 : Alkaline
  Changing Frequency
  in dipping tanks
  (production)
- Journal study and information collection from related departments
- Presentation on each project

Conducting lab scale and industrial scale research

- Lab testing: Total solid content (TSC), Swelling Index (SI), Total Suspended Solids (TSS), Chlorine content, Contact angle using tensiometer
- Apply the theories learnt in lab scale before running mass scale in production



### Hartalega NGC **Growing Global** Innovation & Quality

Established in 1988, Hartalega is the world's largest nitrile glove producer, manufacturing 14 billion gloves annually. It exports to the Americas, Europe, Asia Pacific and Middle East. Hartalega was the first company to introduce soft stretchy nitrile gloves, emulating the natural properties of natural rubber latex.



DEPARTMENT

### **TRAINING SCOPES**

All testing must meet its specifications and be done according to its parameter.

- Incoming lattices and chemicals testing
- Compounding and parameter testing
- Finished goods testing

### **INSTRUMENTALS**



BYK Spectrophotometer



CM-5

### Spectrophotometer



Microplate Reader

### **PROJECT**

Protein Testing on Glove (Finished Goods): Synthesis of Phosphate Buffered Saline (PBS)

> LESSON **GAINED**









### **ABOUT ME**

AMALIA KARMILA BINTI AZMAN 3 SSCA CHEMISTRY DEPARTMENT



CHEMISTRY DEPARTMENT



### **INDUSTRIAL SUPERVISOR**

MR IZZUANUDDIN BIN MUHAMMED IQBAL QA EXECUTVE **OA DEPARTMENT** 

MR IVAN TAN CHEF WEI **OA MANAGER OA DEPARTMENT** 

### **COMPANY ADDRESS** AND CONTACT



HARTALEGA NGC No. 1, Persiaran Tanjung, Kawasan Perindustrian Tanjung, 43900 Sepang, Selangor



03-8707 3000

NUR FARAH AMIRAH RAHMAT 3 SSCA A17SC0144





### MALAYAN ADHESIVE AND CHEMICALS SDN BHD

### **CONTACT DETAILS**

Adress: No. 9, Jalan Utas 15/740200 Shah Alam, Selangor, Malaysia

Tel : +603 5566 1188 Fax: +603 5566 1122

Email: macemac-resins.com

SV Industry: Pn. Nur Afira Roslan(Chemist)

### SV FACULTY

Dr. Khairil Juhanni Abd Karim

### INTRODUCTION

Produce adhesive resins and formalin:

- formalin (acid based)
- adhesives (alkaline based)
  - Urea formaldehyde
  - Melamine formaldehyde
  - Melamine urea formaldehyde
  - Phenol formaldehyde
- · Paper chemicals
- Contact adhesives
- Microspheres

### **JOB SCOPE**

- Evaluation of reformulated binder product during reaction or molar ratio to produce better quality
- Evaluation of new softener product
- Quality check of raw material and finished product

### LESSON LEARNT

- Team work
- Multitasking
- Time management
- Communication skills

### INSTRUMENTS USED

- pH meter
- Viscometer
- Melting point
- Distillation unit
- Scrubber and Digestion unit
- Hydrometer
- Burst tester
- Flutter
- Concora medium tester



### SUNGAI HARMONI SDN BHD

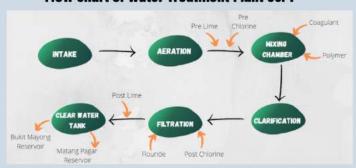
Wholly Owned Subsidiary of Taliworks Corporation Berhad

SITI MAISARAH BINTI KHAMIS A178CO226 38SCA

### **Background of Company**

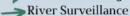
- known as Sungai Selangor Water Treatment Works Phase 1 (SSP1)
- · Capable of supplying water production of 950 ML/D.
- Supplies treated water to large parts of Selangor and Kuala Lumpur.

### Flow Chart of Water Treatment Plant SSP1



### **Activities of Sungai Harmoni Sdn Bhd**

- Reservoir Monitoring
- River Monitoring













### Instruments



### HACH DR6000 SPECTROPHOTOMETER

- Offers high-speed wavelength scanning across the UV and Visible Spectrum.
- Parameters: Aluminium, Chlorine, Color, Flouride, Iron, Manganese and Ammonia.
- The unit for these parameters are mg/L except for colour parameter is PtCo.



### HACH TL2300 TURBIDIMETER

- Measured the scattered light from water samples to know the turbidity value of the sample.
- · The unit for turbidity parameter is Nephelometric Turbidity Unit (NTU)



### ORION DUAL STAR PH, ISE BENCHTOP

- Record accurate and reliable pH, ion concentration, mV, ORP and temperature measurements.
- accelerates sample measurement by showing the results of two channels simultaneouslu.
- · Parameters: Ammonia & Flouride
- · The unit is mg/L



### LOVIBOND NESSLERISER 2250 COLOR COMPARATOR

- · Use to compare the water's colour using comparator disk
- · The unit is Hazen

### Technical Work ( Daily Routine)



- The purpose is to determine the optimum dosage needed in the water treatment process.
- Each beaker of the raw water sample is treated with a different dose of coagulant.
- The dosage of raw water that has pH, turbidity, Aluminium and color will choose as optimum dosage.

Helped operators to do water testing every 2 hours



### NATIONAL METROLOGY INSTITUTE OF MALAYSIA (NMIM), SIRIM Berhad, SEPANG, SELANGOR



### **About Company**

NMIM-SIRIM is responsible for the coordination of the national measurement system for Malaysia.

NMIM plays an important role in disseminating the traceability of measurement to the whole country based on the International Systems of Units.

NMIM is also responsible for conducting pattern approval of new instruments for trade purposes in order to support the enforcement of measuring instruments used in trade.

### ZALINA BINTI MD SAHAD (A17SC0269) - 3 SSCA

SUPERVISOR: Ts. ChM. Dr. FAIZUAN BIN ABDULLAH (UTM)

: ChM. Dr. MOHAMAD FAUZI BIN AHMAD (NMIM)

Preparation of Methane in Nitrogen according to ISO 6142.

Analysis of Methane in Nitrogen by using GC-Methanizer FID according to ISO 6143.

Handling the GC-MS, GC-Methanizer FID and GC-FID.

Applications and Understanding on Act 304, Radiation Act 1984 in NMIM.



Preparation of Methane in Nitrogen according to ISO 6142

Scopes of Internship

Cleaning Process



Vacuum Process



Weighing Process



Homogenous Process



Filling Process

### Main Tasks

Analysis of Methane in Nitrogen by using GC-Methanizer FID according to ISO 6143.

 Conditions
 Sample loop: 1.0 mL

 Column: Porapak Q 9ft x 178 in SS
 Sample loop: 1.0 mL

 Carrier gas: H2, 5 mL/min
 Sample flow: 100 mL/min

 Sample valve temp: 100 °C
 Slope sensitivity: 1

 Met FID temp: 300 °C
 Peak width: 0.2

 Column temp: :Isothermal 40 °C(7 min)
 Peak width: 0.2

Condition of Analysis

Result of Analysis

2019/2020-3

### NEGERI SEMBILAN

## COMPANY OVERVIEW

Malaysian Cocoa Board (MCB) is established to develop the cocoa industry in Malaysia and to be well integrated and competitive in the global market.

Cocoa Innovative & Technology Centre (CITC), Nilai is one of the MCB division which to provide physical, chemical and microbial analysis of cocoa beans and cocoa products.

### MALAYSIAN COCOA BOARD

**ANALYTICAL SERVICES LABORATORY** 

## Y MALAYSIAN COCOA BOR

### **COMPANY ADDRESS**

Malaysian Cocoa Board Cocoa Innovative & Technology Centre Lot 12621, Kawasan Perindustrian Nilai 71800 Nilai, Negeri Sembilan, Malaysia

### JOB SCOPE

### Food Safety analysis

Mycotoxin

Pesticide residues

Polycyclic Aromatic Hydrocarbon (PAH)

Heavy metals

### **INSTRUMENT USED**

ICP-MSMS
GC-MSMS

### Food analysis

Moisture content pH test

Iodine value Protein content

Fatty acid profile Free fatty acid

Fat content Particle size test

Faculty Supervisor
DR. SHAZWAN SHAH JAMIL
Company Supervisor
EN. BADRUL HISYAM ZAINUDIN

Polyphenol profile



A Cenviro Company

Cenviro through its subsidiary Kualiti Alam Sdn Bhd, owns and operates Malaysia's first integrated Waste Management Centre in Negeri Sembilan which has been in operation since 1998. The centre holds the license to handle 76 categories of 77 scheduled wastes listed under Environment Quality (Scheduled Wastes) Regulation 2005 for collection, treatment, recycling, recovery and final disposal.



**UV-VIS SPECTROMETER** 

Address: Ladang Tanah Merah A3 Division

71960 Bukit Pelandok P.O.Box 126 71000 Port Dickson, Negeri Sembilan

Supervisor (Ind): Puan Rahayu Rais (Manager- WEC)

Contact: 06-6662125 | rahayu@kualitialam.com

Supervisor: Assoc Prof Dr Azli Sulaiman

### JOB SCOPE

- Real sampling procedure before lab analysis
- Waste inspection & evaluation
- Laboratory analysis

### **EXPERIENCE**

- Being part of sampling team, I managed to join them to witness drug disposal from Maritim Malaysia
- treated and disposed
- Petronas Gas Berhad



**BOMB CALORIMETER** 

06-6662052 06-6662000

www.cenviro.com.mv

**AUTOTITRATOR ICP-OES** 

INSTRUMENTATION

vuslinda@cenviro.com career@cenviro.com

**FIMS** 

SITI NURHAZIRAH ZAKARIA | 3SSCC | WORK AS WASTE EVALUATION CHEMIST TRAINEE | www.cenviro.com.mv for more information

### RESEARCH TRAINING

ZAMHARIRAH BT AHAMAD MASHAT (35SCA) MALAYSIA COCOA BOARD



### **INDUSTRIAL SUPERVISOR**

Mr Badrul Hisyam Bin Zainudin Deputy Technical Manager (Chemical) Malaysian Cocoa Board (ASL)

### FACULTY SUPERVISOR

Dr Hasmerya Bt Maarof Senior Lecturer Department Of Chemistry UTM

### **INSTRUMENTS**



UPLC-IMS OTOF MS



GC MS/MS



ICP MS/MS



PROTEIN ANALYZER



### **EXPERIENCE**

- Acquire soft skills, working ethics, confident and ability to do work independently.
- Exposed to ISO 17025:2005
- Team work, Communication skills, analysis data appropriately

### **ADDRESS & CONTACT DETAILS**

Lembaga Koko Malaysia Pusat Inovatif & Teknologi Koko Lot 12621,

Kawasan Perindustrian Nilai 71800 Nilai Negeri Sembilan Darul Khusus

Tel :06-7999001/7999004 Faks :06-794 2910

### INTRODUCTION

The Analytical Service Laboratory (ASL) is one of the laboratories of Malaysian Cocoa Board (MCB), which is a statutory body established under the Act of Parliament No. 343 responsible for all activities related to the development of the cocoa industry in Malaysia.

### **OBJECTIVE**

The objectives of the laboratory is provide reliable and accurate analytical services suited to the need of the industry in compliance with the requirement set out in MS ISO/IEC 17025:2005



### **TRAINING & MAIN ACTIVITIES** FOOD ANALYSIS:

Iodine value, Protein Analysis,Free Fatty Acid, Moisture Content, Ash Content.fat Content.

### **FOOD SAFETY:**

Mycotoxin (Aflatoxin, Ochratoxin, Acrylamide), Pesticides & PAHs, Heavy Metal

### **EXTRACTION & CLEAN UP**





Shager



DSPE: MgSO4 + C18 + PSA (clean up)

### SEMI-FINISHED COCOA PRODUCT ANALYSIS

- Cocoa Butter
- Cocoa Powder
- Cocoa Ligour
- Cocoa bean



### MALACCA



### **PROJECT**

EXTRACTION OF ESSENTIAL OIL AND HYDROSOL WATER

### Natural product

- Lemongrass
- Ginger
- Cucumber
- **Kaffir lime**

H00 L00

DISTILLATOR



- Pasting sticker on detergent bottle
- Check thickness of the sticker
- Packaging

DIGITAL THICKNESS GAUGE

JOB SCOPE

**QUALITY CONTROL** 

VISCOSITY AND pH

Every detergent

have specific viscosity and pH

12 WEEKS INDUSTRIAL TRAINING



### LESSON LEARN

- Adaptability
- Teamwork
- Time management
- **Communication skills**
- **Technical skills**

Daya Awana Industri Sdn Bhd started operation in year 1995

Owned by Mr David Foo, ALUMNI UTM

COMPANYACTIVITIES

Manufacturing variety of cleaning products

### **SUPERVISOR**

COMPANY NUR SYAFIQAH AZWANI

**FACULTY** 

piqahwani@gmail.com

DR FAZIRA ILYANA BINTI ABDUL RAZAK fazirailyana@utm.my

cleaning chemicals

Hard surface care, floor polishing and seali carpet care, air sanitizing and deodorizing

### **DOCUMENTATION**

DV-E VISCOMETER

- SAFETY DATA SHEET
- STANDARD OPERATION **STANDARD** 
  - **DATA OF VISCOSITY and pl**

### **BENEFITS**

- Provide Allowance (potongan SOCSO & KWSP)
- Many things can be learn here
- All staffs are very nice and helpful

### **WORKING HOUR** Monday-Saturday

8.30AM-5.30PM

DAYA

DAYA AWANA INDUSTRI SONEHD

😯 109, Jalan Usaha 6, Kawasan Perindustrian Ayer Kerch, 75450 Melaka 🚡 06-2325888



NJRSY/AHDRAHBTMO-DNASIR 3 SSCC AVSC0/81



### KOTRA PHARMA (M) SDN. BHD. QUALITY CONTROL DEPARTMENT





### **COMPANY BACKGROUND**

RUMENTATION

Kotra Pharma is recognised as one of Malaysia's leading pharmaceutical manufacturers, selling prarmaceuticals products namely APPETON, AXCEL and VAXCEL.

### TRAINING SCOPE

- Various Quality Control Tests
- Sample Preparation
- · Preparation and Standardization of Volumetric Solutions
- Method Verification
- Stability Study of Volumetric Solutions





**HPLC** 

**UV-VIS** Spectrophotometer



**Polarimeter** 

GC



**FTIR** 

(NIESUEX



**Karl Fisher Titrator** 



**CHEW XIN YI** 3SSCA A17SC0029

xinyi9202@hotmail.com

**Faculty Supervisor:** Prof. Dr. Hadi Nur

**Industrial Supervisor:** Mr. Ankit Gupta

KOTRA PHARMA (M) SDN. BHD.

1, 2 & 3, Jalan TTC 12, Cheng Industrial Estate, 75250

Malacca City, Malacca, Malaysia



+606-336 2222

www.kotrapharma.com



hr@kotrapharma.com











JOHOR





# LEE PINEAPPLE CO., (PTE.) LTD.



#### **APPARATUS & INSTRUMENTS**

Autoclave Thermometer Vortexer







Refractometer

Stomacher

Centrifuge







#### **ABOUT COMPANY**

- ☐ The pineapple business for over half a century which founded in Singapore in 1931 by Lee Kong Chian
- Headquarter is in Singapore but its plantations and cannery are in Malaysia

#### **THINGS LEARNED**

- Importance of quality assurance and quality control
- Developed time management skill
- Enhanced communication skill

#### **JOB SCOPE**

- Determination of vacuum, percentage of solid, pH value, sugar strength, acidity of pineapple juice
- Determination of chlorine and iron level of water
- Double Seam Inspection
- Microbiological Testing
- Quality control of syrup and cooking process

#### **CONTACTS:**

Address: 8 ½ Mile, Jalan Skudai,

81300, Skudai, Johor, Malaysia.

Email: contact@leepineapple.com

#### **SUPERVISOR DETAILS:**

Faculty: Assoc. Prof. Dr. Shajarahtunnur Jamil

Industry: Miss Ang Jing Jing (QA Executive)

CHANG KE EN 3SSCC A17SC0027 INTERN IN QA DEPARTMENT



S.D.S

# SDS TOP BAKER SDN BHD

(UNDER SDS FOOD MANUFACTURING SDN BHD)

- This organization operates as a subsidiary of SDS Food Manufacturing Sdn Bhd to provide fresh and delicious bakery products to nationwide daily.
- Bakery products:
- Sandwich loaf
- Rolls/Breads/Buns
- Slice cakes
- Cupcakes/Muffins





Name: Chong Li Ting Matric no.: A17SC0030

Course: 3SSCC Supervisor:-

(Faculty): Assoc. Prof. Dr. Razali Ismail

(Industry): Mrs. Sharifah Annur Syed Mohamad

- Quality Control Tests for Bread and Cake Sample:
- Determination of pH
- Determination of moisture
- Determination of water activity
- **Quality Control on Manufacturing** Process of Bread and Cake





- Hands-on practice on handling instruments
- Exploration of the bread and cake manufacturing process
- Have a better understanding on the nature of duties of QA/QC
- Enhance the critical thinking and problem solving skill

SDS FOOD MANUFACTURING SDN BHD Address: No.5, Jalan Selatan 8, Off Jalan Kempas Lama,

Kawasan Taman Perusahaan Ringan Pulai, 81200 Skudai, Johor, Malaysia.

Tel no: +607-288 8233 Fax no: +607-554 6334









# KAREX INDUSTRIES SDN BHD

World's Largest Condom Maker



CHUNG TIN KENT **R&D INTERN** 3SSCC | A17SC0031



kentchung678@gmail.com +60165856216

Established in 1988 to manufacture high quality natural rubber latex condoms. The Group produces a full range of condom variants to meet the ever-changing consumer demands and contribute 20% to the world's condom market.

- Understand and familiar with the complete process of condom manufacturing, testing, and packaging.
- Gain deeper insight in the polymer industry.
- Enhanced laboratory/practical skills.
- Create relationship and connections with colleagues and fellow intern.
- Improve communication skills with the ability to speak in professional setting.





- Colloidal testing
- Determination od the concentration of NH4OH, NaOH, and Na2CO3 in leaching and stripping solution.
- Condom dipping-colour matching, investigation of condom production, preparation of nonsensitive powder slurry solution.
- Operational Qualification (OQ) of dipping line, H1 for P53S and P53D Thickhead condom.
- Performance qualification (PQ) of dipping line, H1 for P53S and P53D Thickhead condom.
- Follow up and summarize QC In-Process testing results, electric testing results, finished product testing and stability result.









Klaxon MK2 Latex Test



Rubber tensile strength machine

**Karex Industries Sdn Bhd** 

Pontian, Johor Malaysia

Tel: +607 687 8833 / 6881996

Lot 2244, BT 39 ½, Pontian Besar, 82000

**Industry Supervisor** Goh Tuan Huan, Chemist@R&D department



hgoh@karex.com.my





+6013-6655991



#### **Faculty Supervisor**

Prof. Madya, Dr Zainoha Bt Zakaria PROFESOR MADYA (DS54) Department of Chemistry, Faculty of Science, University of Technology Malaysia (UTM)





# EUROFINS NM LABORATORY SDN. BHD 👯 eurofins

🔅 eurofins 🐻 😈

No. 27, JALAN IMPIAN EMAS 5, TAMAN IMPIAN EMAS, 81300 SKUDAI, JOHOR.



Eurofins NM Laboratory is a certified laboratory according to MS ISO/IEC 17025. It provides various laboratory analytical testing and environmental monitoring services such as ambient air monitoring, water sampling and Chemical Health Risk Assessment (CHRA).





pH meter
Turbidimeter
Dissolved oxygen meter
Air velocity meter
Chlorine colorimeter
Carbon monoxide meter
Ozone meter





**Industry Supervisor:** 

Ms. Tan Jia Lin

Faculty Supervisor: En. Hashim Baharin

En. Azizul Abdul Manap



#### 1. The Operation of commercial laboratory

-Through industrial training, I am more understand the business and operation of a commercial laboratory from enquiry until billing. Hence, it can explore me to other fields of job after graduation such as Field Work Operation and Sales& Marketing, and not limit to chemist only.

#### 2. The laugh and tear behind Field Work Operation (FWO)

-Under Department FWO, I was required to go for the site monitoring or other company. It was a new experience to me. Field work was more challenging compared to office work that deals with computer everyday. Field work was interesting as I can go everywhere and get to know different company. However, I was required to withstand some harsh condition such as cacophony of different machines and hot weather.

#### 3. Some Laboratory analysis techniques

- I learnt some laboratory analysis such as turbidity test and BOD5 test and some precaution and prevention during analysis. For example, make sure no bubble in water sample when measuring dissolved oxygen level. Besides, I have opportunity to use several instruments that I never used before. Moreover, I learnt the Quality Control method for different parameters.

KHOR TZE LIN A17SC0061

# **Synthomer Sdn Bhd**

One of the world's major suppliers of aqueous polymers



#### **Sample Testing**

To determine average particular size by Malvern zetasizer.

To determine glass transition temperature by DSC.

To identify molecular weight based on molecular size by GPC.

To determine particle size distribution by CHDF.

To determine the unknown compounds by GC-MS.

To measure the surface tension.

MAH MEI YEE
R&D Intern
3SSCC | A17SC0076

010-8813822

mahmeiyee97@gmail.com

#### **Instruments**



Particle Size Malvern Zetasizer



Capillary HydroDynamic Fractination (CHDF)



Differential Scanning Calorimetry (DSC)



Headspace Gas Chromatography-Mass Spectrometer (GC-MS)



Gel Permeation Chromatography (GPC)



Surface Tensioner

07-7391116

TAKZIM.

#### nfo.asia@synthomer.com

 1½ MILES, JALAN BATU PAHAT, 86000 KLUANG, JOHOR
 73, JALAN I-PARK 1/8, KAWASAN PERINDUSTRIAN I-PARK, BANDAR INDAHPURA, 81000 KULAIJAYA, JOHOR DARUL Industrial Supervisor Dr Cassy Chong Mun Hwa, Project&Test Manager

01

02

03

04

05

06



012-7012011



 ${\it Cassy. Chong@synthomer.com}\\$ 

Faculty Supervisor
Dr Norazah Basar, Senior Lecturer
Department of Chemistry, Faculty Science



012-7457576



norazahb@utm.my





Job Scope:

If you apply as Chemistry's student, you will be assigned as Laboratory Assistant. Thus, your job scope will be doing testing for some parameters on wastewater samples.

Some of the testing parameters I was assigned for:

- 1. Formaldehyde
  - 2. Cyanide
- 3. Ammoniacal Nitrogen
  - 4. Phenol
  - 5. Suspended Solid
  - 6. MLSS and MLVSS
  - 7. Oil and Grease
  - 8. TKN, TN, AN (DOE)

arep for ICP-OES





Address:

18A, Jalan Molek 2/5, Taman Molek, 81100 Johor Bahru, Johor

Email:

speclab@gmail.com

Contact:

07-353 9288

Working hours:

8.45 AM – 5.00 AM

Working days:

#### MON - SAT Lessons Learned:

- Working under pressure and adaptability
- Socialize with colleagues
- Work-life balance
- Laboratory skills
  - Preparing standards
- Performing QC
- Performing testing
- Time management
  - Stress

management





# Growing together with **()**

#### INDUSTRIAL TRAINING INFOGRAPHIC

INTRODUCTION

UYEMURA (MALAYSIA) SDN. BHD (UMM) was established in 1996, it is one the subsidiaries of C. Uyemura & Co., Ltd (CUC). UMM is specialize in electro and electroless plating chemicals and treatment chemicals. Other than Malaysia, there is other branches in South Korea, Singapore, Taiwan, Indonesia, Hong Kong, China, Thailand and USA. UMM is well known as a specialist of plating experts and their ability to produce a very high quality of products.

#### WHAT I HAVE LEARNED FROM INDUSTRIAL TRAINING

In R&D Department, I was assigned in Technical Support Team.

- ✓ Calibrate pH meter and check scrubber performance.
- ✓ Sample Analysis and run instruments.
- ✓ Prepare chemical reagent for analysis.
- ✓ Prepare standard solution for instruments.
- ✓ Electro and Electroless Plating.
- ✓ Pretreatment, plating and post treatment.
- ✓ Mini project : Tin Sulfur Plating by using Hull Cell Test.

HULL CELL TEST



**INFO** 

#### **FACULTY SUPERVISOR**

Dr. Juan Bin Matmin

#### **COMPANY SUPERVISOR**

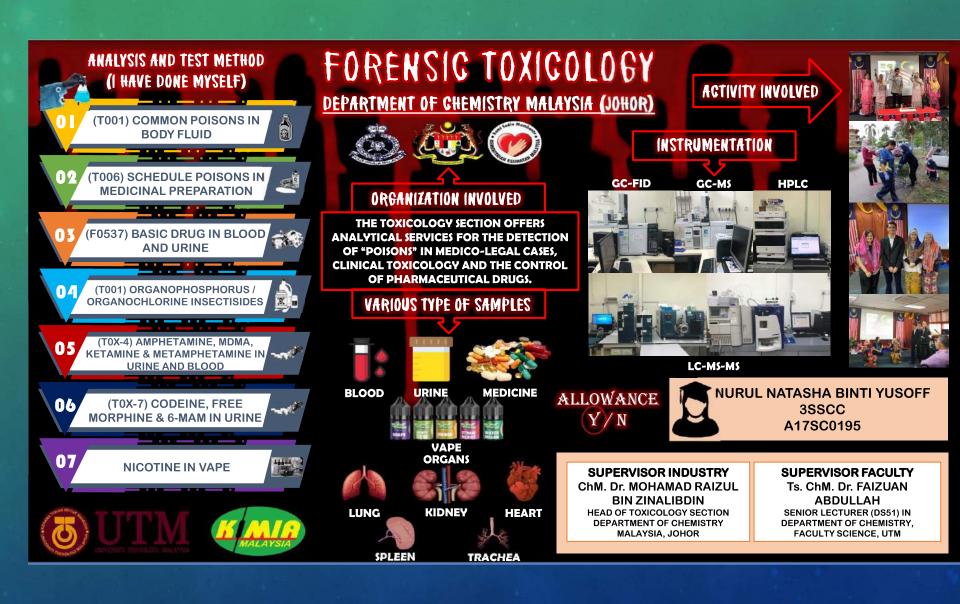
Dr. Wong Jia Tian (R&D Manager)

**CONTACT** 

#### UYEMURA (MALAYSIA) SDN.BHD

TEL: 07-2511566 **FAX:** 07-2520631 **General Enquiry:** farah@uyemura.co.jp **Technical Enquiry:** it-wong@uyemura.co.jp

Nurul Izzatie Binti Mohamad Ayub (3SSCC / A17SC0194)



#### Week 1 and 12 Communication and Information

**Dissemination** 

- Key in data in RAS system
- Assisting other unit

#### Week 2 and 4 **Schedule** Waste unit

- Industrial visit to Lotte Chemical Titan
- Following the enforcement to audit a prescribed premise

#### Week 3 and 5 **Motor Vehicle** unit

- Industrial visit to M-Fischer Tech
- · Study the requirement of petrol and diesel emission



Enforcement of SW unit



Technometer to study the emission for diesel



# Industrial visit

Week 6-8

**Environmental Impact Assessment** 

Site visit to company

 Attend an EIA TRC meeting and desktop enforcement meeting

Following the enforcement to inspect a site

#### Week 9

**Administration** and Finance

Week 10-11

Complaint and **GIS** 

- Stock counting
- Understanding the job scope of the unit

#### • Data entry on EKAS system

- Doing map pinpoint on GIS for EKAS
- Reviewing the overall inventory of DOE

# **Industrial Training** in Johor **Department** of Environment



Map pinpoint on GIS



Enforcement of Post-EIA unit



YSI for water quality moitoring in Surveillance unit



Desktop Enforcement meeting



# JABATAN ALAM SEKITAR UNIVERSITI TEKNOLOGI NALAYSIA





Bahru, Johor,

PREPARED BY:

SITI HAIAR BINTI SAHIDI

3 SSCC A17SC0225  Learn about standard of river water, underground water, marine water and air monitoring

· Demonstration of underground water monitoring equipment

SURVEILLANCE UNIT

ENVIRONMENT IMPACT ASSESSMENT UNIT





- MS ISO 9001: 2015 Audit
- Site visit to new project activity: Quarry and Biodiesel

· Learn the regulations compiled

 Enforcement plastic factory POINT SOURCE UNIT

JOB SCOPE

CONTINGENCY & COMPLAINT UNIT



· Investigate the complaints location

by industries

molding

· Learn about the procedure of schedule waste license.

- Learn about the management of scheduled waste.
- Inspection of scheduled waste at Port of Tanjung Pelepas and Pontian



SCHEDULED WASTE UNIT

MOTOR VEHICLE UNIT

 Smoke operation inspection of lomes:









# Lotus Laboratory Service (M) Sdn. Bhd

41, Jalan Tiong Emas, Kawasan Perindustrian Tiong Nam, 81100 Johor Bahru, Johor, Malaysia.

07-2132440, 07-2132441. 07-2132442



#### **Nutrition Fact Test**

• Sugar

**Department** 

Oil

Food

Water

General

Microbiological

Environmental

- Moisture
- Protein
- Ashing
- Fat
- Hearvy Metals
   (Pb, Sn, Hg and etc)
- NaCl (salt)
- Total Dietary Fiber
- Crude Fiber
- Synthethic Colouring

- Sulphur Dioxide
- Peroxide Value
- Aflatoxin
- Viscosity
- Density
- pH Value
- Anisidine Value
- Solubility
- Acidity
- Scorched Particles
- Vitamins

#### **Instrumentations**

- Soxhlet
- Brix refractometer
- · Brookfield Viscometer
- Kjeldahl distillation unit
- UV-Vis spectrophotometer
- Thin Layer Chromatography

#### Job Scope

To analyte the nutrition fact of food sample received

Tan Wei Kang 3SSCC A17SC0244

Faculty Supercisor : Dr Hasmerya Binti Maarof Industrial Supervisor : Ms. Chin Syek Yun

## HANIS ADIBAH BINTI AZIZ

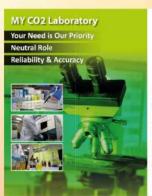
3SSCA



# MyCO2 (JB) SDN BHD

15, Jalan Molek 1/8, Taman Molek, 81100 Johor Bahru, Johor

> 07-3558811 AR@MYC02.COM.MY





- Active verment & Recog
- SAMM accordance (00178)
- Malayela Pales Oct Board.

  Minerally of Surfacetic Trade & CC
- Money of Agreement

  \*\*The Section of Separation of Separat
- Expurience of Sections

- Food department
- Water and heavy metal department
- HPLC and GC







 Detection of various type of bacteria

MICROBIOLOGY DEPARTMENT

**INSTRUMENTS** 

- HPLC
- GC-MS/FID
- ICP-OES
- UV VIS

#### **EXPERIENCES**



- Exposed to real industrial working environment
- Improve laboratory skill
- Enhance communication skill
- Hands-on on laboratory work







#### Biocon Sdn Bhd No. 1, Jalan Bioteknologi 1, Kawasan Perindustrian SILC, 79200 Iskandar Puteri, Johor, Malaysia



Biocon is a global biopharmaceutical company producing insulin to treat diabetes, cancer and autoimmune diseases. Their priority is to produce products that are dedicated to offer affordable access to a specialty portfolio of medicines for all.

#### Vision

To enhance global healthcare through innovative and affordable biopharmaceuticals for patients, partners and healthcare systems across the globe

#### **Biocon Sdn Bhd Products**



Tel: 07-560 0000

Email:queries.malaysia@biocon.com

# QCA-Raw Material and Finished Product Testing Laboratory - In Process Testing Laboratory, QCA

# Job Scopes Instruments Used

- Sample Preparation
- Sample Analyses
- Chromatogram Analyses To Identify Product Content, Purity And Impurities.
- Instrument Calibrations
- Data Trending
- Quality Management System
- Good Documentation Practice (GDP)
- Current Good Manufacturing Practice (cGMP)



- UPLC
- GC
- Polarimeter
- UV-Vis Spectrophotometer
- FTIR Spectrometer
- AAS
- pH Meter





- Team Work
- Be Strategic
- Time Management
- Communication Skills
- Adaptability











#### **Personal Information**

Jegthiswary A/P Suresh A17SC0056 3SSCA

#### Industrial Supervisor

Ms. Nurfarhana Binti Mohammad Zain Ms. Nadia Hanis Binti Hashim

#### Faculty Supervisor

Assoc. Prof. Dr Azli Bin Sulaiman

#### JOB SOOPES

- Conduct the sample analysis
- Data collection
- Perform quality control test
- Assists other staffs

#### WATER QUALITY TEST

- Fluoride
- Chloride
- Ammonia
- Color
- Hardness
- Total Dissolved Solids (TDS)
- pH

#### MN PROJECT

(TDS)

To see the differences between 2 types of analysis methods

- TDS Dried at 180°C APHA 2540 C
- **TDS-HACH Direct** Measurement





Procedur e





















WATER TREATMENT







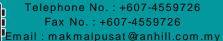




MARNI MOHAMAD KASIM 3/SSCA A17SC0078







Website: https://ranhillsaj.com.my







stablished in 1998 as a leading testing laboratory ALLIED CHEMISTS Recognised as the enchmark for quality LABORATORY SDN BHD and realibility

3 core businesses

Laboratory Testing

Industrial Monitoring

INSTRUMENTATIONS

Consultancy

Exposed to real life working environment Learned Improved time several testing for water management samples **EXPERIENCES** Experienced Enhanced working on sites thinking

#### TRAINING AND JOB SCOPES

- Stack Emission Monitoring
- Ambient Air Monitoring
- Sewage Water Monitoring
- •Industrial Effluent Monitoring
- Environmental Noise Monitoring
- Drinking Water Monitoring
- •Local Exhaust Ventilation
- Chemical Exposure Monitoring
- Noise Risk Assessment
- •Industrial Effluent **Characteristics Study**
- Chemical Hazard Risk Assessment



**Gas Sampler** Assembly

**Noise Dosimeter** 



High Volume Sampler



**Isokinetic Source Sampler** 

#### **INTRODUCTION**



Naziela Al Atiq binti Aljeffry A17SC0112 (SSCA)

Company:

Allied Chemists Laboratory Sdn Bhd

Location:

10, Jalan Bakawali 68, Taman Johor Jaya, 81100, Johor Bahru, Malaysia

Position:

Trainee

Internship Date:

20th July - 9th October 2020



Personal Air Sampling Pump



Sound Level Meter



# **PUSAT PERKHIDMATAN ANALISIS (PPA)**



#### **PERSONAL DETAILS**



#### **ORGANIZATION PROFILES**

#### **Pusat Perkhidmatan Analisis (PPA)**

Jabatan Kimia, Fakulti Sains, Universiti Teknologi Malaysia, 81310 Johor Bahru, Johor, Malaysia. Tel: +607-5534540

Website:

https://science.utm.my/ppa/#

#### **SUPERVISOR DETAILS**

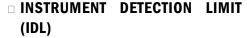
DR AEMI SYAZWANI ABDUL KEYON (SV INTERNSHIP)

> PM. DR ZAINOHA ZAKARIA (SV FACULTY)



#### **JOB/TRAINING SCOPE**

**METHOD VALIDATION FOR FIMS-100 ACCREDIATION** 





**□ LABORATORY-FORTIFIED MATRIX** (LFM)

HANDLE FLOW INJECTION MERCURY (FIMS-100) INSTRUMENT

HANDLE MICROWAVE DIGESTION

#### **PRICELESS EXPERIANCES**

**WORKING SMART UNDER PRESSURE** 

**WORK INDEPENDENTLY BY CREATING OWN WORK SCHEDULES** 

INVOLVED IN INTERNAL AUDIT AND **MEETING** 

BASIC TRAINING ABOUT GFAAS













#### PRICELESS EXPERIANCES

**PATIENCE** 

**EFFECTIVE COMMUNICATION** 

**TEAMWORK** 

**RESPECTS** 











# NUR INTAN NAJIAH BINTI AHMAD FAZLY 3SSCA / A17SC0152

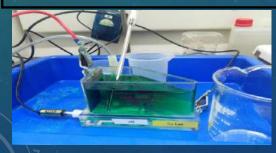
UYEMURA (MALAYSIA) SDN. BHD (UMM) was established in 1996, it is one the subsidiaries of C. Uyemura & Co., Ltd (CUC). UMM is specialize in electro and electroless plating chemicals and treatment chemicals. Other than Malaysia, there is other branches in South Korea, Singapore, Taiwan, Indonesia, Hong Kong, China, Thailand and USA. UMM is well-known as a specialist of plating experts and their ability to produce a very high quality of products

#### FACULTY SUPERVISOR

- Dr Hasmerya Binti Maarof
- Lecturer of Faculty of Science

#### **INDUSTRY SUPERVISOR**

- Pn Engku Fadzilah Binti Engku Hamzah
- Senior QA Chemist (QAQC Department)



HULL CELL TEST

I was assigned my research training in QAQC Department under the supervision of QA Senior Chemist. I was trained for three different category such as technical work, chemical control and ISO documentation.

#### WITATE HAVE LEARNED FOR MY RESEARCH TRAINING

I was assigned under QA Lab and involved in doing the verification of the instrument such as the pH meter and the densitometer as my routine task. Other than that, I was trained to do the sample testing such as:

- Check the specific gravity and pH of sample and involved in doing titration method.
- Check the impurities of heavy metals and organic ingredients in sample by using Atomic Absorption Spectrophotometer and UV-VIS Spectrophotometer.

Next, I was exposed and involved in doing the electroless nickel plating and electroplating (Hull Cell Test).

Then, I was involved in the documentation work

- ISO Documentation (ISO 9001:2015, ISO 14001:2015 and ISO 45001:2018)
- Revised the ISO manual and prepare the document revision.
- Chemical Control (CLASS 2013 Regulation and Industry Code of Practice)
- Compiled the Safety Data Sheet (SDS) for raw material, lab reagent and finished goods and revised the labelling for finished goods of UMM.

#### **CONTACT**

UYEMURA (MALAYSIA) SDN.BHD

TEL: 07-2511566 FAX: 07-2520631

# INDUSTRIAL TRAINING

NUR ISMALINA BT IBRAHIM 3 SSCA A17SC0154





#### MYCO2 (JB) SDN BHD

- 15, Jalan Molek 1/8, Taman Molek, 81100 Johor Bahru, Johor
- Currently operating in Perai (Penang), Shah Alam (Selangor) and Johor Bahru (Johor)
- Specialize in the following categories: air pollutants, feed, health care, industry products, iron ore, noise, oil, radiation, toys and water.
- Also offer industrial hygiene assessment and environmental monitoring services.
- Apart from testing, we also offer industrial hygiene assessment and environmental monitoring services



#### LAB AND TASK ASSIGNED

Lab and Department



Chemistry

#### • Food

(protein,fat,moisture,t otal dietary fibre, ashing)

#### Water

(BOD,COD,ammoniacal nitrogen, cyanide,phenol,total hardness, oil and grease)

#### Heavy metal



#### · Preparation of media

(Weighing, dispensing and autoclaving media)

#### • Determination of Bacteria

(Salmonella, E. Coli, Coliform, TPC, Listeria)



#### LESSON LEARNT DURING INTERNSHIP

- Ability to adapt to new working routine and environment
- Learn on how to manage time wisely to ensure all the task assigned can be completed on time
- Learn about work ethics such as be discipline and integrity
- Improve on communication skills



#### INTRODUCTION:

RAHMAT DANIEL BIN ROSMAN BACHELOR OF SCIENCE (CHEMISTRY) 3 SSCA A17SC0209

#### SUPERVISOR:

INDUSTRY: PUAN SITI NOOR I. M. ZIN
 FACULTY: DR SUSILAWATI TOEMEN

**DURATION INTERNSHIP: 3 MONTH** 

#### DIVISIONS:

TECHNICAL SUPPORT

#### LIST OF ACTIVITIES:

- SAMPLE EVALUATION
- PRODUCT STABILITY MONITORING
- SAFETY DATA SHEET
- PRODUCT DEVELOPMENT
- TECHNICAL DATA SHEET
- EXTERNAL INQUIRY
- PRODUCT REGISTRATION
- INTERNAL INQUIRIES

#### PROJECTS:

- THE PREPARATION OF METHYL ESTER FROM VEGETABLE OILS C
- EVALUATION OF CELLULOSE AS FILTERING AID
- ISOPROPANOL CONCENTRATION VIA PERVAPORATION TECHNIQUES
- HYDROGENATION





NATURAL OLEOCHEMICALS SDN BHD (NatOleo)

#### About company

Wilmar International Sdn Bhd, founded in 1991 which is based in Singapore. NatOleo is one of the subsidiaries in Wilmar. NatOleo is one of the world's largest oelochemical producer. The main feed materials such as crude palm kernel oil and refined stearin. This raw material is undergoes the process of pulverization from the fruit of palm tree, where the palm kernel oil is extract from the flesh and the palm oil are come from mesocarp of the fruit

Products : Glycerin, soap noodles, esters and Fatty Acid.

Address : Natural Oleochemicals Sdn Bhd, PLO 428, Jalan Besi 1, 81700, Pasir Gudang, Johor, Malaysia.

#### JOB SCOPE :

 TO ASSISTS TECHNICAL SUPPORT CHEMIST TO CONDUCT, ANALYSES, TESTING AND INSPECTIONS OF SAMPLE, INCLUDING FATTY ACIDS AND

GLYCEROL.

- TO ASSISTS TECHNICAL SUPPORT CHEMIST TO DO SAMPLING
- TO ASSISTS TECHNICAL SUPPORT TO PERFORM LAB TRIAL RUN





Teh Yi Hui A17SC0249 3SSCA

Eco Bee Shop Sdn Bhd
- Establish since 2002

- Provide premium quality of bee products
- Conserve the environment that sustains honey bee ecosystem

Contact Address
Eco Bee Shop Sdn Bhd
79, Jalan Lagenda 4, Lagenda
Industrial Park, 81000 Kulai,
Johor, Malaysia
TEL:+6016-7626728
Email: thebeeshop@gamil.com

Organizational Supervisor:
Madam Cathie
Faculty Supervisor:
Dr. Juan Matmin





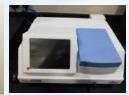


Quality Control (QC) Test













#### Documentation



Research & Development







# INDUSTRIAL TRAINING

A17SC0014 3SSCC

Industrial Supervisor: MS NUR AIRUL AIN BINTI ASHRI Faculty Supervisor: PROF. DR. ABDULL RAHIM MOHD YUSOFF

- . To expose students to the working environment which is related to their course of study
- · To practice and implement soft skills in the actual working environment

#### COMPANY OVERVIEW

- . Established in 1991
- · Malaysia's first and largest integrated producer of olefins and polyolefins
- · One of the largest polyolefins producers in South-East Asia

#### **INSTRUMENTS AND PROJECT**

#### MELT FLOW INDEX TESTER MAGNETIC

To measure the Melt Flow Rate of a thermoplastic polymer



#### NUCLEAR RESONANCE

To determine percentage of Xylene concentration of Solubles in PP flake



#### X-RAY **FLUORESCENCE SPECTROMETER**

To determine the additives in PE and



#### **EXPERIENCES GAINED**



#### Comminication

Improve communication skills to communicate with different people to avoid miscommunication and convey effective communication Performing Tasks



Inculcate time management skill to perform multiple tasks and complete within timeframe, independent as well as good team player Profession Ethics



Prepared physically and mentally for more complex challenges in the future and exhibits profession in



As a whole, having industrial training in Lotte Chemical Titan Malaysia is indeed a good and beneficial experience.

# FPG OLEOCHEMICAL S SDN. BHD.

One of the Largest Oleochemical Facilities in The JOB SCOPE (QA)

- Verification on External Calibration Master
  List Versus Virtual Calibration in Lab
- Visual checking on Technical Standard
   Monthly KOBI inspection
- Prepare Training Material and Knowledge
  Check
  - **↓** Validation of New Instrument
- Data Gathering, Organizing, Updating and Analyzing Data

**INTRODUCTION** 

FPG Oleochemicals Sdn. Bhd. is a

joint venture between FGV and P&G

#### Felda Global Ventures

The largest palm oil producer in the world

#### **Procter & Gamble**

One of the Largest Consumer Products Company in the World PRICELESS EXPERIENCE

- Expose to real life of working environment
- Participate in and learn about the audit system preparation
  - ♣ Able to learn about all instruments used in Analytical Lab
- Explore process of making from the very beginning to the end
- Participate in audit trail of Ester and Alcohol
- Learn about Certification Body

DINIE IZZATI BINTI CHE OMAR (3SSCC)

SV: Prof. Dr. Hadi Nur (UTM) Siti Hajar Ahmad (FPG) abdulrahman.tr@pg.com
Tuan Rozaimah Tuan Abd Rahman
HR Recruitment Associate

MAJOR
PRODUCT

1) Methyl Ester
2) Fatty Alcohol

3) Refined Glycerin

# Liew Wai Zhen (A17SC0068) 3SSCC in

# Daily R&D verification test:





# **TEST PERFORM**

- BACKING CAP PEEL TEST
- PEEL TEST
- PULL TEST
- RELEASE PAPER PEEL TEST
- SIMULATED PEEL TEST



Concentric

**NOISE TESTER** 

Perform Noise Test

**GAMRY TEST** 

Perform Impedance Test



# **JOB SCOPE & TASK**

- Support my supervisor performing verification tests on several products such as videoscopes and patient monitoring & diagnostic device.
- Perform visual inspection and dimensional checking for the raw material of the products which is also known as 'First Sample Assessment'.

**INSTRON (Tensile Test Machine)** 

## TEST OF ENDOSCOPY

- · Image quality -Using aView, Colour chart, white surface and wordings test fixtures
- Bending Angle-Using Angle chart











aScope™ Duodeno





aScope™ 4 RhinoLaryngo Slim



# **Supervisor Details**

- **Puan Noor Rashimah Binti** Salim
- 04-2529061
- NRS@ambu.com



Solution Makeup Log Sheet Improvement

•To modify the solution makeup log sheet for the safety of employee during transferring solution into solution tank

TSC specification for EOS

- •To proposed a new TSC spec for X-SBR grade (T56R60, 29Y57, 30Y10)
- •Objective is to shorten the stripping hours by reducing the TSC specification

Mechanical Isolation

•Improving the mechanical isolation method using chains and cable to a more simple and light weight cable and padlock with identification number

Jar Test for Seed Latex Trial • Jar testing to identify either the current effluent treatment at IETS (bio plant) can treat (coagulate and separate) the effluent containing seed latex

Analysis for residual monomer

 To analyse the residual monomer content in latex after the stripping process and make sure its within specification range

Determination of BIT concentration in Latex

- •Determine the concentration of BIT in latex grade EL2664
- •EL2664 have lower concentration of BIT compare to other latex grade

Analysis of Chemical Oxygen Demand (COD)

- •Analyse the COD of the waste water before it is discharge
- •Make sure COD level within DOE standard B



#### **Company Profile:**

- Synthomer is one of the chemical companies that specialized in polymers.
- 2. Product ranges from synthetic nitrile butadiene rubber (X-NBR), styrene butadiene rubber (X-SBR and others.
- 3. There are 12 reactors (8 small and 4 large reactor), 8 stripper and compounder that currently working at NBR sites

#### **Instrument Use:**

- 1. Gas Chromatography (GC)
- 2. High Pressure Liquid Chromatography (HPLC)
- 3. Colorimeter

#### Prepare by:

Mohammad Khairin Hadif bin Arman 3SSCC A17SC0084





Geolab (M) Sdn.

Bhd. Contact No: 07-2415932



Experiences Gained

#### INTRODUCTION

#### **OVERALL**:

Already for more than a decade, Geolab (M) Sdn. Bhd. has been recognized as the provider of test solutions required to evaluate the mechanical properties, strength and durability of a wide variety of structures and roadways to our client.

#### **CHEMISTRY DEPARTMENT:**

In line with company mission to be the leading multidisciplinary testing services in this region, Chemistry Laboratory was set up in 1997 to serve the industry's need for Chemical Testing.

Know how to calibrate instruments

Work Independently

Enhance the practical skills lear from university

#### **INSTRUMENT HANDLED:**



#### MUHAMMAD IZHHARNUR HAZIQ BIN HIZAM A17SC0102 3 SSCC

Industrial Supervisor: Mrs Nurul Akmaliah Binti Hussin Faculty Supervisor: Dr Norazah Binti Basar

#### JOB SCOPE:

- 1. Hazard Identification of Chemicals
- Documentation (Sample Preparation, Procedures & SDS)
- 3. Calibration (Intermediate Check)
- 4. Experiment (E.coli Test)













#### Jabatan Kimia Malaysia

Jabatan Kimia Malaysia (Department of Chemistry Malaysia) is one of the government departments under Ministry of Science, Technology and Innovation (MOSTI) that offers the analytical, investigative and scientific consulting services to government agencies. It aims to support law enforcement in conjunction with the implementation of programs that relates to water, food, environment and industrial products to protect and promote public health and safety for the larger public and protect the interests of consumers as well as health and safety at work. It also offers technical and consulting services in evaluating product requirements for public agreements to guarantee value for government expenditure such classifying customs tariffs for imports and exports - tax collection reasons and ensuring government revenue besides assessing chemical laboratories for compliance with ISO standards.

# Industrial and Customs Tariffs Section

Industry and Custom Tariff section serves to provide analytical and advisory services to various government agencies to support law enforcement, protect government revenue and protect consumers.

#### Job scopes

Perform analysis of major enterprise products, such as analysis of oil palm products, petroleum products, alcoholic beverages, halal /haram products of leather and fur, and cigarettes for enforcement purposes

#### Mini project

# DETERMINATION OF IODINE VALUE (IV) IN SOYABEAN PRODUCTS BY NIRS

- To determine the accuracy and precision of the method for determination of iodine value (IV) in soyabean products using Near Infrared Spectroscopy (NIRS). The accuracy and precision are evaluated by comparing NIRS predicted result and the result obtained by the reference method.
- To ensure that the NIRS calibration is fit for routine use in the laboratory if performance characteristics meet acceptance criteria.



#### Contact

Industrial Supervisor: Puan Azian Murni bt Abd. Ghani

Head of Industrial and Customs Tariffs Section

Faculty Supervisor:
Dr. See Hong Heng
Lecturer Department of
Chemistry Universiti Teknologi
Malaysia

# Student information

Nur Nabilah bt Mohd Rothi

A17SC0156

#### ABOUL MUNIR BIN MOHAMMAD iindustrial training



#### INTRODUCTION



Jabatan Kimia Malaysia Cawangan Sibu is one of the agencies that aims to support law enforcemnet together with implementation of programmes related to water safety, food, environment industrial productsto protect and develop public health and safety to the public.

Also to ensure the government's revenue and evaluation of chemical laboratorium for compliance with ISO standards.

#### **EXPERIENCES**

- Enhance lab work skill
- Improve time management



# TESTING AND ANALYSIS

## Water and environmental I abor at or y

- Ammonia-selective electrode
- TSS
- COD

### TOXICOLOGY LABORATORY

- Screening for Basic Drugs in **Blood By GCMS**
- Quantitative of Ethyl Alcohol in Blood Fluids by **GCFID**

#### NARCOTIC LABORATORY

- Analysis of cannabis
- Screening of basic drugs by GCMS
- Quantitative of Ethyl Alcohol ni Bloof Fluids by GCFID

#### **FOOD LABORATORY**

Analysis of Cigarettes





- Improve interpersonal skill







# HAND-ON NEW











#### **ABOUT COMPANY**

Jabatan Kimia Malaysia is one of the government agencies that provide scientific analysis and consultancy to not only other government agencies but also to private agencies. Jabatan Kimia Malaysia Negeri Perak is one of the branches that provide services for Negeri Perak and states nearby.

Pesticide Analysis Reference Center was built to provide scientific analysis and consultancy of residue pesticide contained not only in vegetables and fruits but also in water. Analysis of pesticide residue was done by using gas chromatography (GC) and liquid chromatography (LC).

#### **PROJECT**

# VERIFICATION OF METHAMIDOPHOS, ACEPHATE AND MONOCROTOPHOS

To verify method to determine methamidophos, acephate and monocrotophos using LC-MS/MS. The extraction of samples (apple and cucumber) is been carry on by using QuEChERS method where PSA (primary secondary amine ) is been used as sorbent.







#### **ABOUT ME**

AISYAH SYAZWANI BINTI ROSAZLAN 3 SSCA (A17SC0013) CHEMISTRY DEPARTMENT

#### SUPERVISOR DETAILS

#### FACULTY:

PROF. DR. WAN AINI BINTI WAN IBRAHIM

LECTURER OF FACULTY SCIENCE

#### INDUSTRY:

MAZNI BINTI MUSTAPHA ALI KHAN CHEMIST OF PESTICIDE ANALYSIS REFERENCE CENTER



- · Sample preparation for analysis
- · Learn on how to run instrument LC-MS/MS
- · Learn on how to run instrument GC-MS
- Learn on how to troubleshoot and do maintainance for LC-MS/MS
- Learn on how to do documentation.
- Learn on how to callibrate micropipette





# Jabatan Kimia Malaysia (Johor Branch) Narcotic Section

Name: Muhammad Syafiq bin Hazlan (3 SSCA)



Organizational Supervisor: Ms. Liew Chyi

Email: liewchyi@kimia.gov.my

Jabatan Kimia Malaysia (Malaysia Chemistry Department), or KIMIA, is one of the government agencies under the Ministry of Science, Technology and Innovation (MOSTI) that offers the analytical, investigative and scientific consulting services to government agencies. Centre of Analysis for Forensic Science can be divided into 4 major sections:

- Narcotics
- Toxicology
- Criminalistic
- DNA

Narcotic Section provides analytical services to analyze drugs which are categorized under Dangerous Drugs Act 1952 and Poison Act 1952. The analysis of drugs involves qualitative analysis and quantitative analysis towards the drug sample.

Drugs can be categorized into three types, which are:

- 1. Semisynthetic drugs
- 2. Synthetic drugs
- 3. Plant-based drugs

#### **Drugs That Are Usually Being Analyzed:**

- . Heroin/MAM
- 2. Methamphetamine (syabu)
- 3. Cannabis (ganja)
- 4. Ketamine
- 5. MDMA (ecstasy pills)
- 6. Ketum water/leaves
- 7. Nimetazepam (Erimin 5)



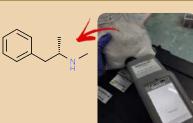
#### **Instruments:**

- Gas Chromatography-Mass Spectrometer (GC-MS, used for QUALITATIVE ANALYSIS of drugs)
- 2. Gas Chromatography-Flame lonization Detector (GC-FID, used for QUANTITATIVE ANALYSIS of drugs)



Mini Project:

- Verification method of Identification of methamphetamine using portable FT-Raman Spectroscopy
- Objective: to determine the detection limit (LOD) of the Raman in detecting methamphetamine



Detection of methamphetamine using portable Raman



#### **ABOUT ACM**

Agricultural Chemicals (M) Sdn. Bhd. (ACM) was established in 1969 and located in Penang, Malaysia. ACM is a Japanese-Malaysian joint-venture company. The current shareholders are Nihon Nohyaku Co., Ltd., Marubeni Corporation and Pertubuhan Peladang Kebangsaan (NAFAS). From its core business as a pesticides formulator, ACM has grown into a leading industry player for agrochemicals, farm machinery and environmental health products.



# Job Scope

- Write coupon for Skim Insentif Pengeluaran Padi (SIPP).
- Pick-up customer's order at the warehouse.
- Assist Ms. Niki for fertilizers project.
- Assist ACM staff during the exhibition,
   Mesyuarat Agung Tahunan (MAT)
   at Tambunan and Ranau.
- Do the office work.





# **Project**

Conduct product trial on the Efficacy of Satunil 60 EC against general weed control applied at 5-20 days after sowing (DAS) on hilly paddy.

# Objective

To verify and validate the efficacy of Satunil 60 EC in terms of:

- Effective dosage and timing of application for Satunil 60 EC.
- Phytotoxicity effect on paddy.

#### **SUPERVISOR**

Faculty: Dr. Hasyim Bin Baharin

Industry: Mr. Mohd Asri Bin

About Me

Norhaninah Binti Abdul Manan
A17SC0120 (3SSCA)



- MY CO2 SDN BHD are currently operating in Perai (Penang), Shah Alam (Selangor) and Johor Bahru (Johor).
- · MYCO2 PRAI SDN BHD is located at 16, Lengkok Kikik 1, Taman Inderawasih, 13600 Perai, Pulau Pinang
- · Specialize in the following categories: air pollutants, feed, health care, industry products, iron ore, noise, oil, radiation, toys and water.



#### **Lab Assigned**

WATER DEPARTMENT

#### **TESTING PARAMETER**









Improve comunication skill Hand ons on certain machine Experience a real life working Gains a new knowledge

**EXPERIENCE GAINS** 

# INTERNSHIP INFORMATION

• Faculty Supervisor:

Assoc, Prof. Dr. Che Rozid Bin Mamat

• Industrial Supervisor:

ChM. Dr. Mohamad Fauzi Bin Ahmad.

• Specific Internship Placement: Gas Section, Chemical Group,

National Metrology Instritute of Malaysia (NMIM), SIRIM Berhad.

• Internship Duration:

20 July 2020 - 09 October 2020.

## COMPANY BACKGROUND

- National Metrology Institute of Malaysia (NMIM), SIRIM Berhad is a statutory unit that operating under SIRIM Berhad.
- NMIM are responsible in:
  - Facilitate domestic and international trade as well as ensuring safety, health and environment for Malaysian through measurements.
  - Plays an important roles in propagating the traceability of measurement globally complying the SI Units.









#### MAIN PROJECT

- The main project that I did throughout the research training period is **Preparation** Propane/Carbon Monoxide in Nitrogen.
- There are 2 main tasks involved which are:
  - Preparation of calibration gas mixture.
  - Analysis of gas using GC-FID-TCD or GC with Flame Ionization Detector and Thermal Conductivity Detector.
- The purposes of this project are to:
  - To prepare MyRM (Malaysia Reference Materials) of Propane/Carbon Monoxide in Nitrogen according to ISO 6142.
  - To analyze standard gas using GC/FID/TCD and Gas Analyzer according to ISO 6143.
  - To perform the necessary purity analysis on the materials used in the gas mixture preparation.



VEHICLE EXHAUST FUMES

ENFORCEMENT BODIES INVOLVED WITH GAS ANALYZER







#### OTHER JOBSCOPE

- Handling gas management such as procurement and purchasing of gases such as Purified Air, Purified Nitrogen, Purified Helium & Purified Hydrogen as well as gases installation into gas system.
- Monitored and handled the calibration of survey meter and services of personal monitoring.
- Attend radiation protection courses.



GAS **CYLINDER** 

## APPLICATIONS OF PROJECT

- Preparation of Standard References Materials is important as it would be used as standard references for calibration and verification of mandatory equipment such as gas analyzer.
- Gas analyzer used by PUSPAKOM and Department of Environmental (DOE) to verify the percentage of Carbon Monoxide and concentration (ppm) of Propane in vehicle exhaust.



# RESEARCH TRAINING



#### NUR AZNI SYAHIRA BINTI SUADI



Provides scientific analysis, investigation, and consulting services to government agencies. Aims to support law enforcement along with the Implementation of programs related to water safety, food, environment and industrial products



Provides technical and consulting services in product specification evaluation for government contracts to ensure value for government spending; customs tariffs on imports and assessment of chemical laboratories for compliance with ISO standards.

#### TASK DESCRIPTION

- · Centre of Analysis for Drinking Water, Food and Environmental
  - Food Quality Division
  - . Water Quality Division Biotechnology Division
  - . Environmental Quality Division
- ◆ Positioned at Trace Organic Compound Section under Environmental Quality Division
- Assigned to learn some parameters
  - Oil and Grease (CG)
- Organochlorine Pesticide (OCP)
- Benzene
- Biochemical Oxygen Demand (BOD)
- . Dissolved/Dispersed Petroleum Hydrocarbon (DOPH)

#### OIL AND GREASE

The method is used to determine the concentration of OG in industrial sewage, leachaste



#### **BIOCHEMICAL OXYGEN DEMAND**

The method is used to determine the concentration of BOD in water



#### OIL AND GREASE

BY HE



#### DISSOLVED/DISPERSED PETROLEUM **HYDROCARBON**



#### ORGANOCHLORINE PESTICIDE

#### as surface, ground and drinking water



Work the completered and transfer earnigle who completion (1.1). Start the extraction.

cogh the extract on glass lumal filled with litter pap and autydraus No<sub>2</sub>SO<sub>4</sub>

Collect filtrole in 50 mL gloss producted fabs with 0.5 mL and positioned evoporable five exhact union gentle stroom of sittingen gas to <1.0 mL

etrate coroct to 41.0 mL and bring extract volume to 1.0 mL frontier into GC viol and analyze the entract

#### BENZENE

The method is used to determine the concentration of benzene in gasoline

RE to the work with ISTO solution





#### ECO BEE SHOP SON BHD

**Provides** Only Pure & Original or 100% Money Back Guaranteed' premium quality honey bee products

#### Contact:

- 07-2881982
- enquiry@beeshop.com.





**Pung Ye Tim** SSCA A17SC0207

# **Job Scope**

- Documentation for **GMP** and **OSHE**
- **Conduct Quality** tests
- RnD on Honey propolis gummy

#### Instrument handled



**UV-Vis Spectrometer** 

#### **Organization's Supervisor**

Madam Cathie Tan Ah Tee Director of Eco Bee Sdn Bhd

#### **Faculty Supervisor**

Dr Fazira Ilyana binti Abdul Razak



# **Experience Gained**

Hands on operating skill

**Enhance** Communic ation skill

Apply theoretical knowledge

Develop company product

> **Development of Honey Propolis Gummy**



**HPLC** 



Gas Chromatography



Lab test





Supervisor: Dr Siti Ernieyati binti





# **Industrial Training Department Of Environment (DOE)**

Department of Environment was responsible to prevent, eliminate, control pollution and improve the environment, consistent with the purposes of the Environmental Quality Act 1974

Divided into 3 unit:

- · Administratrion Unit
- Development Unit
- · Enforcement Unit

# **ADMINISTRATION**

Learn on how to arrange the files by company and their series number Learn what KewPA 7 and how to manage the data

Learn on how to answer and transfer call also on how to receive the letter from others

Be able to learn in 3 sub unit which is EIA, Notification and supervision unit EIA - Basically learn on how to monitor the ongoing project which already have been approved

Notification - received application through letter on how to build new industries

Supervision - distribute the awareness to keep the environment clean

#### DEVELOPMENT UNIT ENFORCEMENT UNIT

Enforcement Unit was divided into 4 sub unit which PT1, PT2, PT3, PT4 (PT -Punca Tetap)

PT1 - handling Loji Rawatan Air basically to see their final discharge so that it will not contaminate the sea or nearby river PT2 - enforcement at waste disposal site, and small industries

#### **ENFORCEMENT UNIT**

PT3 - Handling complain from people and also Premis yang ditetapkan (PYDT) and also to monitor and enforce prescribed premises that operate under scheduled waste operation license

- Palm Oil
- Rubber
- Scheduled Waste

PT4 - Prosecution section that will involve the court. Handling sewage, haemodialysis, clinics and hospital to see their clinical waste













to overflow effluen





### REHPRO

REHPRO SCIENTIFIC SDN BHD

Faculty Supervisor: Dr. Mohd Akmali Mokhter

**Industrial Training Supervisor:** ChM Suzanna J Rice Oxley



Established in 2010, Rehpro Scientific Sdn Bhd which was formerly known as Haris Konsult became a private company in 2015 with the aim to provide consultancy and training services with quality and professional values in Occupational Safety, Health and Environment management system

> Flow chart activities during industrial training

> > Job card



- Independence
- Multitasking
- Time Managemennt
- Work under pressure
- Initiative
- Adaptibility
- Communication Skills

### **Analysis conducted**

- Ammoniacal nitrogen(AN)
- Biochemical oxygen demand(BOD)
- Chemical oxygen demand(COD)
- Total suspended solid(TSS)
- Total dissolved solid(TDS)
- Total solid(TS)
- Turbidity
- pH & Temperature

Raw data

label sample Check parameter

& type of water

Receive &

Conduct analysis



### Instrumentation



ICP-MS





Dissolved oxygen

pH meter





Nephelometer/ Turbidity meter

Siti Salinah binti Mohd Yahya 3 SSCA A17SC0235





### **BACKGROUND:**

Producer of fatty acid methyl ester, Pharmaceutical grade refined glycerine and other oleochemicals.

### **JOB SCOPE:**

Assists chemists and lab technician in perform quality control test for raw material, in process and final products.

### **PRODUCT:**



Vance Biodiesel



**INSTRUMENT:** 

GC-FID

### **MINI PROJECT:**

Reduce the concentration of Chemical Oxygen Demand (COD).



Fortrienol™



**HPLC** 

### ZAKIAH BINTI JAMION (A17SC0268/SSCA)



Vance Refined Glycerin



**GC-HEADSPACE** 



# TERENGGANU

# DEPARTMENT OF CHEMISTRY TERENGGANU

### **TESTING ROUTINE**

- Organochlorine Pesticide
- Ammonia as Nitrogen
- Nitrate as Nitrogen
- Sulphate
- Biochemical Oxygen Demand (3 Days and 5 Days)
- Metals
- Chemical Oxygen Demand
- Phenol
- Ammoniacal Nitrate
- Total Solid Suspended
- Fluoride



Dissolve Oxygen Meter



ICP - MS



AAS



GC-micro ECD

### QUALITY CONTROL CHARTING

For Determination of Organochlorine Pesticide

- to determine defect are occurring and whether it is satisfactory or warning
- determine defect are occurring randomly or systematically
- show whether the product or proces deviates from one or from more than one desired resukt

provides analysis, investigations and scientific consultancy to government agencies

### DIVISION

consist of three division at Kimia Terengganu:

- Forensic
- Environmental Health Division
- Administration





Test BOD 3 days Test BOD 3 days



Solid Phase Extraction of Determination Orgaochlorine Pesticide

### **INSTRUMENT**

- Discrete Analyzer
- Gas Chromatography- micro Electron Capture Detector
- Induce Couple Plasma- mass spectrometry
- UV-Vis Spectroscopy
- Atomic Absorption Spectroscopy
- Ion Chromatoraphy
- Dissolved Oxygen Meter



Open 5 Caselly Committee of Elec-



## KELANTAN



Kota Bharu, Kelantan.



The Public Health Laboratory is an organization under the Disease Control
Division, Department of Public Health, Ministry of Health Malaysia which
has been established to provide support services to epidemic
investigations and surveillance activities.

### PERSONAL INFORMATION

Name: Nur Ain Nadhrah Binti Mohamad No. matric: A17SC0130

Course: Bachelor of science ( Pure Chemistry)

Industrial supervisor: Mrs. Aliyaisma binti

Faculty supervisor: Mr. Anthony Nyangson Steven @ Mohd Daniel

### LABORATORIES INVOLVED

- Biochemistry Laborato
- Immunology Laborato
- Bacteriology Laborato
- TB and Kusta Laborato
- Molecular Laborator
- Food Laborator

### **JOB SCOPE**

- Provide laboratory services to assist in the investigations and control during an outbreak of disease.
- Provide laboratory services for surveillance and monitoring of all Public Health-related diseases.
- Provide laboratory services for the food surveilland activities and enforcement of the Food Safety Act.
   Provide training and human resource development
- Provide training and numan resource developmen in the field of Epidemiology, Food Quality Control and Disease Control on health care.
- Assist in research activities under the Public Health Programme by providing laboratory diagnosis

### **INSTRUMENTS**





### **ACTIVITIES**

### • Attending courses

As-Syura Da



### **EX PERIENCES**

- · Time management
- Adaptability
- Teamwork
- · Communication skills
- · Work ethics
- · Laboratory skills
- Discipline

### CONTACT

Address Industrial: LOT 522, KM 10, Jalan Kuala Krai, 16010 Kot

Bharu, Kelantan Phone: 09-7138000 Fax: 09-7127115

My Email: ainnadhrahmohamad@gmail.cor

# SABAH

### **Internship Training Infographic**

RAIDAH BINTI RICKY@MARZUKI (A17SC0210)
3SSCA
PERIOD: 20TH JULY TO 8TH OCTOBER 2020

### COMPANY BACKGROUND

Yanmar Kota Kinabalu R&D Centre Sdn. Bhd.

A Company that is specialized in production of eco-friendly machineries that use bio-fuels from bio-mass

### **SUMMARY TABLE**



### **ACHIEVEMENT**



### **DAILY ROUTINE**



Daily lab check on temperature and humidity in test lab 1 and 2



are cleaning and lab cleaning including sweeping and wiping benches

### SUPERVISORS (SV)

Industrial Supervisor:

Miss Sherona Anne Simon

Chemist at Yanmar Kota Kinabalu R&D

Centre

Faculty Supervisor :

Dr. Mohd Afig b. Mohd Huri

Senior lecturer, Department of Chemistry, UTM JB

### LABORATORY ANALYSIS



### WATER CONTENT ANALYSIS (ASTM D6204)

### Significance

- . To prevent corrosion in engine system
- By knowing the amount of water in oil, manufacturer can create a suitable engine system which can withstand the problem.
- Manufacturer can reduce the production of oil which has high water content by manipulating the blends in oil.

Karl Fischer Coulometer (Metrohm)

### **DENSITY ANALYSIS (ASTM D4052)**

### ignificance

- To calculate the volume or mass of the fluid
- To help manufacturer to produce oils and fuels or lubricants with lower density but still in acceptable limit that can reduce the engine problem.
- · To identify the purity of fuels.



Density Meter (Anton Paar)

### HIGH CALORIFIC VALUE ANALYSIS (ASTM D240)

### Significance

- For fuels to be efficient, it must have high energy content since the function of fuels in transportation is to supply energy to engine
- To determine energy content in fuels.
- Manufacturer can create fuel with high energy content and blends it with suitable alternative fuel
- To help manufacturer to predict the capability of fuel in transportation and how much energy the fuel can give to the transport.

### ACID NUMBER ANALYSIS (ASTM D664)

Bomb Calorimeter (IKA)

### Significance

- Determination of acid number is important because acids in oils can contribute to corrosion of materials.
- To help manufacturer to develop an engine that suitable for oil with high acid number
- . To determine the quality of oils



Automated Potentiometer (Metrohm)

### LABORATORY ANALYSIS



Automated Potentiometer (Metrohm)

### BASE NUMBER ANALYSIS (ASTM D4739)

### Significance

- · To determine how much life time is remaining for oil to be in good condition
- Manufacturer can develop an engine that suitable for oil with low base number.
- · Can help to identify the quality of oils
- · To identify the remaining of useful oils

### MICRO CARBON RESIDUE ANALYSIS (ASTM D4530)

### Significance

- Manufacturer can use the information to predict the amount of deposits produced by fuels.
- To create a machine with conducive surrounding to lower the possible deposits of fluid.
- · To prevent clogged engine and allow efficient flow of fuels in engine



### FLASH POINT ANALYSIS (ASTM D93)

### Significance

- · To produce safer fuels
- To decrease the fire risk in development process or fire risk to the machine
- To establish the presence of some liquids to know their flash point during investigation process

### Micro Carbon Residue Tester (Stanhope-SETA) KINEMATIC VISCOSITY ANALYSIS (ASTM D445)

### Significance

- · To enable fuel to flow efficiently
- . To reduce problem of incomplete combustion and deposition of fuel in engine
- Manufacturer can invent fuels that have optimum viscosity through blending of fluids with other substance.
- Manufacturer can enhance the function of fuel pump according to viscosity of fuel



Viscosity Bath (Stanhope-SETA)

4

- Significance
- · To gives more impactful fuel which has both eco-friendly and high energy fuel.

**BIODIESEL BLENDING ANALYSIS (ASTM D7371)** 

- To enable manufacturer to produce more high commercial potential fuel which complement the lack of existing fuel and more safe choice for consumer.
- FTIR (Perkin Elmer Spectrum100)

### **CLOUD POINT AND POUR POINT ANALYSIS (ASTM D6371)**

### Significance

- Manufacturer can predict the temperature at which fuel will start to freeze in cold temperature and manipulate the fuels so that it can withstand cold temperature.
- Manufacturer can invent a machine that has its own heating system or a fuel that will not freeze at common temperature.
- Manufacturer can predict which temperature will be the optimum condition to store the fuel.



Cloud Filter Plugging Point (Stanhope-SETA)
TRACE METAL OF MULTI-ELEMENT ANALYSIS (ASTM6371)

### Significance

- To help manufacturer to produce environmentally friendly fuel that does not contain harmful material such as heavy metals.
- To help manufacturer to reduce the effect of corrosion to engine system since oils may contain trace metal that easily oxidized such as iron
- . To identify trace metals exist in fuels.



ICP-OES (Perkin Elmer Spectrum100)

# INDONES



DEPT. PRODUCTION-DIV.COPPER PLATING

AMELIA KARENINA YUSUF A17SC0282 SSCC

### about

PT Appipa Indonesia, founded in 2006 is an experienced distributor for domestic and imported oil country tubular goods (OCTG). Main business is to treads OCTG and Connector Welding Goods to Support Oil and Gas Industries. PT Appipa Indonesia certified by API Spec 5CT, API Spec Q1, ISO 9001:2008 and OSHAS 18001:2007.

PT Appipa Indonesia manufacturing various types of grade and connection of pipes and accessories under licensing agreement including JFE, API, OMS, TMK and Metal One.

### supervisors

Faculty:

Dr. Sheela Chandren

Industry: Indra Jaya

### activity



### training scope

- Assisting in production process
- Documentation for raw material
- Documentation for returned material
- Assisting in plating result validation
- Assisting in solution validation
- Validation
   Calibrating Karl Fischer
- Daily report writing



### lesson learned

- Adaptability
- Communication skill
- Team work
- Time management



### projects

- 9-5/8" 47# 22Cr-110 SL APEX CCELV
- 10-3/4" 40.2# 22Cr-80 (S31803) SL APEX CCELV
- 5" 18# S13Cr-110 SLHT TIMED
- 7" 26# 22Cr-110 SL-APEX CCELV
- 3-1/2" 9.2# L80-13Cr SL-XD
- 8-5/8"

### IN-TERN -SHIP.



Jl. Hang Kesturi, Simpang Taiwan, Kawasan Industri Kabil, Batam, Indonesia



20 Jul

09 Oct 2020

# The End





